

ZHEJIANG SAILE TRANSMISSION EQUIPMENT CO., LTD.

Addr.: JINGJIANG STREET, XIAOSHAN, HANGZHOU CITY, CHINA 311223.

Tel.:+86-571-82656197

出厂检验报告

Test Report

一、客户 Client: Triumph Engineering 产品名称 Product: 减速电器 Helical Gear Motors 订单号 Order No: SL240524021 型号规格 Model: FA67G-11.31-5.5KW-4P-380V-M1-0 数量 Qty: 4 二、验收方式 Check: 全检 Full Check 抽检 Sampling Check 免检 Free Check 其它 Others: 三、检验依据 Criterion : As per JB/T9050.3—1999 《Cylindrical Gear Load Test》 and Product Criterion
四、检验项目 Inspection Item:

No.	检验项目 Item	标准Requirement	结果Result	备注 Memo
1	零件外观 Surface	无磕碰、毛刺、锈蚀、脏物 No bur, rust, stain and knock	Approved	
2	运转灵活性 Turn smoothly	运转灵活, 无卡滞感 Smooth turning, no block	Approved	
3	异响Abnormal sound	运转平稳,无异响No abnormal sound	Approved	
4	噪声 Noise	正反转噪声≤75dB Noise level≤75dB(cw/acw)	73	
5	速比Ratio	符合订单要求 Conform to order i: 11.31	Approved	
6	气密性检查 Leakage	将 0.025MP 的过滤压缩空气通入箱内,关闭气阀 24 秒钟后,气压≥0.21MP 合格 Air pressure≥0.21MP	Approved	
7	出轴直径 LSS dia.	按装配图要求: As per drawing	Approved	
8	出轴径跳 LSS Runout	≤0.05mm	0.04	
9	法兰直径 Flange Dia.	按装配图要 As per dwg	Approved	
10	零件无错漏装 Part checklist	按装配图要求 As per dwg	Approved	
11	表面喷漆质量 Painting Quality	无色差,油漆均匀,无油漆错漏 uniformity no drop /Chromatism	Approved	
12	油漆颜色Paint Color	订单要求: RAL7031 机电灰	Approved	
13	安装方式 Mouting	订单要求:	M1	
14	防锈Rust Prevention	机加工面涂防锈油 Anti-rust oil on machining surface	Approved	

装配员 Assembler: 

检验员 Inspectors: 

盖章 Stamp: 

日期 Date: 2024.06.05